MARKED VERSION OF AMENDED CLAIMS - OZ 50543

- 3. A process as claimed in claim 1 [or 2], wherein the pulverulent metallic copper or the pulverulent cement or the mixture thereof is added in an amount in the range from 1 to 40% by weight, based on the total weight of the oxidic material.
- 4. A process as claimed in <u>claim 1</u> [any of claims 1 to 3], wherein the particle size of the pulverulent copper and of the pulverulent cement is in the range from 0.1 to 1000 μm.
 - 5. A process as claimed in <u>claim 1</u> [any of claims 1 to 4], wherein graphite is added in an amount in the range from 0.5 to 5% by weight, based on the total weight of oxidic material, to the oxidic material or the mixture resulting from (ii).
 - 6. A process as claimed in <u>claim 1</u> [any of claims 1 to 5], wherein the organic compound is a carboxylic acid, a carboxylic ester, a carboxylic anhydride or a lactone.

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CLAIMS AS FILED - OZ 50543

- A process for the hydrogenation of an organic compound containing at least one carbonyl group, which comprises bringing the organic compound in the presence of hydrogen into contact with a shaped body which can be produced by a process in which
 - (i) an oxidic material comprising copper oxide, zinc oxide and aluminum oxide is made available,
 - (ii) pulverulent metallic copper or pulverulent cement or a mixture thereof is added to the oxidic material, and
 - (iii) the mixture resulting from (ii) is shaped to form a shaped body.
 - 2. A process as claimed in claim 1, wherein the oxidic material comprises
 - (a) copper oxide in a proportion in the range $60 \le x \le 80\%$ by weight, preferably $65 \le x \le 75\%$ by weight,
 - (b) zinc oxide in a proportion in the range $15 \le y \le 35\%$ by weight, preferably $20 \le y \le 30\%$ by weight, and
- (c) aluminum oxide in a proportion in the range 2 ≤ z ≤ 20% by weight,
 preferably 3 ≤ z ≤ 7% by weight,
 - in each case based on the total weight of the oxidic material after calcination, where $80 \le x + y + z \le 100$, in particular $95 \le x + y + z \le 100$, and cement is not included as part of the oxidic material in the above sense.
 - 3. A process as claimed in claim 1, wherein the pulverulent metallic copper or the pulverulent cement or the mixture thereof is added in an amount in the range from 1 to 40% by weight, based on the total weight of the oxidic material.

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- 4. A process as claimed in claim 1, wherein the particle size of the pulverulent copper and of the pulverulent cement is in the range from 0.1 to 1000 μm.
- 5. A process as claimed in claim 1, wherein graphite is added in an amount in the range from 0.5 to 5% by weight, based on the total weight of oxidic material, to the oxidic material or the mixture resulting from (ii).
 - 6. A process as claimed in claim 1, wherein the organic compound is a carboxylic acid, a carboxylic ester, a carboxylic anhydride or a lactone.
 - 7. A process as claimed in claim 6, wherein the organic compound is adipic acid or an ester of adipic acid.